

PET-G	RAL	PLA	RAL
White	9003	Natural	
Vanilla	1014	White	9003
Bright Yellow	2021	Vanilla	1013
Yellow	1005	Bright Yellow	1018
Bright Orange		Yellow	1012
Dark Orange	2002	Bright Orange	2007
Bright Pink	4010	Orange	
Pink		Dark Orange	
Purple	4006	Bright Pink	4010
Lilac		Pink	
Red	3031	Pink Pearl	4003
Raspberry Red	3027	Purple	4006
Maroon		Lilac	
PC Gray	7044	Hot Red	3033
Gray	7005	Red	3031
Dark Gray	7021	Raspberry Red	
Galaxy Gray		Maroon	
Blue	5012	PC Gray	9002
Super Blue	5010	Gray	7042
Ocean Blue	5025	Dark Gray	7043
Galaxy Violet	4005	Blue	5012
Violet	4005	Super Blue	5002
Mint	6027	Ocean Blue	5025
Light Green	6032	Navy Blue	5003
Bright Green	6018	Galaxy Violet	
Emerald Green	5021	Violet	
Olive Green		Mint	6027
Race Green		Light Green	6024
Silver	7011	Bright Green	6018
Beige	1014	Emerald Green	5018
Brown	8016	Olive Green	
Galaxy Black	8022	Race Green	
Black	8022	Green	6002
Transparent	9000	Gold	1024
Bright Yellow Transparent	1021	Aluminum	9022
Bright Orange Transparent	2008	Copper	8002
Amber Transparent		Beige	1014
Bright Green Transparent	6020	Brown	8008
Green Transparent	6025	Galaxy Black	9017
Ruby Red Transparent	3001	Black	8022
Blue Transparent	6033	Glow In The Dark Blue	7036
Super Blue Transparent	5005		

ABS+	RAL	ASA	RAL
Natural	9022	Natural	9002
White		Bright Orange	2007
Bright Yellow		Red	3027
Red		Super Blue	
Gray	7037	Navy Blue	
Super Blue	5002	Race Green	
Bright Green		Green	
Aluminum	7040	Aluminum	7004
Black		Brown	8008
		Black	7021

HIPS	RAL
Natural	9003
Black	

SILK	RAL	PLA MATT	RAL
White	9016	Natural	1015
Bright yellow	1016	Bright Yellow	
Bright orange	1034	Red	3018
Bright pink	3015	Gray	7048
Red	3014	Super Blue	5012
Blue	5024	Bright Green	
Violet	4005	Black	9004
Bright green	6019		
Gold	1024		
Bronze	8025		